

Braze 450 / ALY00013 / LM98001

Silver-Copper-Zinc Alloys

Material Safety Data Sheet

1. Product And Company Identification

Suppliers and Manufacturers

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Issue Date: 11/28/2011

Product Name: Silver-Copper-Zinc Alloys

MSDS Number: 82

Product Codes: Bimet 962 (21-962), 24-096, 24-201, 24-207, 24-209, 24-260, 24-509, 28-580, Braze 051 (32-051), Braze 058 (32-058), Braze 059 (32-059), Braze 070 (32-070), Braze 090 (32-090), Braze 180 (32-180), Braze 202 (32-202), Braze 250 (32-250), Braze 300 (32-300), Braze 350 (32-350), Braze 351 (32-351), Braze 400 (32-400), Braze 401 (32-401), 32-441, Braze 450 (32-450), Braze 451 (32-451), Braze 453 (32-453), Braze 501 (32-501), Braze 600 (32-600), Braze 650 (32-650), Braze 680 (32-680), Braze 681 (32-681), Braze 682 (32-682), Braze 700 (32-700), Braze 750 (32-750), Braze 751 (32-751) Braze 800 (32-800), Compo Grain 10-41; Consil 902 (15-902); Lithobraze 650 (37-650), 69-051, 69-216.

2. Composition/Information on Ingredients

| Ingredient Name | CAS Number | %    |
|-----------------|------------|------|
| Copper          | 7440-50-8  | 5-92 |
| Silver          | 7440-22-4  | 4-90 |
| Zinc            | 7440-66-6  | 3-38 |

3. Hazards Identification

Primary Routes(s) of Entry

Ingestion; inhalation.

Eye Hazards

Eye contact with these products in finely-divided forms may cause irritation, conjunctivitis, ulceration of the cornea, and/or argyria, a permanent gray discoloration of the eyes, skin, mucous membranes, and respiratory tract.

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Skin Hazards  
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Skin contact with these products, particularly in finely-divided forms, may cause irritation, argyria, discoloration, and/or contact dermatitis.

Ingestion Hazards  
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Ingestion of these products in finely-divided forms may cause nausea, vomiting, and gastrointestinal irritation.

Inhalation Hazards  
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Inhalation of the components of these products is not known to present a significant risk to health when used according to instructions and with appropriate protective measures (see Section #8). Inhalation of component elements has been reported to cause one or more of the following symptoms and effects upon excessively high or prolonged exposure:

COPPER: Acute exposure may cause respiratory tract irritation, fever, muscle ache, chills, cough, weakness, and a metallic taste. Chronic exposure may damage the liver, kidney, spleen, pancreas, and brain.

SILVER: Chronic exposure via inhalation may cause argyria.

ZINC: Acute exposure to zinc oxide may cause respiratory tract irritation and "metal fume fever", which is characterized by a metallic taste, cough, dry throat, chills, fever, tightness of chest, headache, nausea, shortness of breath, vomiting, and fatigue.

4. First Aid Measures  
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Eye  
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Flush affected areas with water for at least fifteen minutes. Seek medical assistance if necessary.

Skin  
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Remove contaminated clothing. Wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

Ingestion  
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If subject is conscious, induce vomiting. If unconscious or convulsive, seek immediate medical assistance.

Inhalation  
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If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

Note to Physician

None of the components are acutely toxic by ingestion, nor are they absorbed through the skin. Extensive or prolonged skin contact may cause dermatitis and/or argyria.

5. Fire Fighting Measures

Flash Point: Not Applicable (N/Appl.)  
Autoignition Point: N/Appl.  
Flammability Class: N/Appl.  
Lower Explosive Limit: N/Appl.  
Upper Explosive Limit: N/Appl.

Fire And Explosion Hazards

In finely-divided form, these products may ignite when exposed to flame or by reaction with incompatible materials (see Section #10). If present in a fire or explosion, they may emit fumes of the constituent metals or metal oxides.

Extinguishing Media

Use dry chemical. Do not use water.

Fire Fighting Instructions

If fighting a fire in which these products are present, wear a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

6. Accidental Release Measures

If a finely-divided form of product is spilled, clean up spillage so as to minimize dispersion of dust. Wet sweeping or vacuuming using HEPA filtration are recommended.

7. Handling and Storage

Handling Precautions

No special handling precautions are required.

Storage Precautions

Do not store in proximity to incompatible materials (see Section #10).

Work/Hygienic Practices

To minimize ingestion, wash hands and face before eating, drinking, applying cosmetics, or using tobacco.

8. Exposure Controls/Personal Protection

Engineering Controls

Use appropriate ventilation (e.g., dilution, local exhaust) adequate to maintain concentrations of all components to within their applicable standards.

Eye/Face Protection

Wear eye protection adequate to prevent eye contact with finely-divided forms of product and eye injury if products are used with a flame. Plastic-frame spectacles with side shields and filter lenses (shade #3/#4) are recommended.

Skin Protection

Wear appropriate protective gloves and clothing to prevent skin injury if used with a flame and/or for prolonged or repeated contact with finely-divided forms of product. Avoid flammable fabrics.

Respiratory Protection

If an exposure level exceeds an applicable exposure standard, use a NIOSH-approved respirator having a configuration (type of facepiece, filter media, assigned protection factor, etc.) appropriate to the concentration of the contaminant(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036 USA).

Ingredient(s) - Exposure Limits

Copper

ACGIH TLVs: 0.2 mg/m<sup>3</sup> TWA (fume); 1 mg/m<sup>3</sup> TWA (dusts and mists)

OSHA PELs: 0.1 mg/m<sup>3</sup> TWA (fume); 1 mg/m<sup>3</sup> TWA (dusts and mists)

Silver

ACGIH TLV: 0.1 mg/m<sup>3</sup> TWA (metal) OSHA PEL: 0.01 mg/m<sup>3</sup> TWA

Zinc

ACGIH TLVs (as ZnO): 2 mg/m<sup>3</sup> TWA; 10 mg/m<sup>3</sup> STEL (respirable fractions)

OSHA PEL: 5 mg/m<sup>3</sup> TWA (as ZnO fume)

9. Physical and Chemical Properties

Appearance: white to brass yellow metals, various forms

Odor: none

Chemical Type: alloys

Physical State: solid

Melting Point: 1235-1545F./670-840C.

Specific Gravity: 8.4-10.3

Solubility (H<sub>2</sub>O): insoluble

Other commonly-reported physical properties (odor threshold, evaporation rate, vapor pressure, vapor density, oil-water partition coefficient, percent volatiles, percent VOCs, pH, viscosity) are not applicable to these products.

10. Stability and Reactivity

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Stability: stable

Hazardous Polymerization: will not occur

Conditions to Avoid  
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Silver and copper can form unstable acetylides in contact with acetylene gas.

Incompatible Materials  
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Strong oxidizers; ammonia; azides; nitric acid; ethylene imine; chlorine trifluoride; sulfuric acid; carbon disulfide; peroxides; peroxyformic acid; oxalic acid; tartaric acid; 1-bromo-2-propyne; permonosulfuric acid; bromates, chlorates, and iodates of alkali and alkali earth metals; halogens; hydrazine mononitrate; hydroxylamine; selenium; tellurium.

Hazardous Decomposition Products  
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Heating to elevated temperatures may liberate metal/metal oxide fumes.

## 11. Toxicological Information

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Carcinogenicity  
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The products contain no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Conditions Aggravated by Overexposure  
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Pre-existing pulmonary diseases (e.g., bronchitis, emphysema) may be aggravated by inhalation overexposure, particularly as fume. Chronic overexposure by inhalation and/or ingestion may aggravate pre-existing diseases of the liver, kidneys, gastrointestinal system, and nervous system.

Ingredient(s) - Toxicological Data  
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Copper

LD50: No data available

LC50: No data available

Silver

LD50: >2,000 mg/kg (oral/rat)

LC50: No data available

Zinc

LD50: No data available

LC50: No data available

## 12. Ecological Information

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In their intended manner of use, these products should not be released into the environment, and adverse effects on ecosystems are not anticipated under recommended conditions of use, storage, and disposal.

## 13. Disposal Considerations

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Dispose of unused or unusable product in accordance with applicable Federal,

State/Provincial, and local regulations.

#### 14. Transport Information

These products are not Hazardous Substances or Dangerous Goods per USDOT, TDG (Canada), IATA, or IMO regulations.

#### 15. Regulatory Information

##### U.S. Regulatory Information

All components of these products are listed in the EPA's TSCA Inventory.

##### SARA Hazard Classes

Acute Health Hazard; Chronic Health Hazard

##### Ingredient(s) - U.S. Regulatory Information

###### Copper

SARA Title III - Section 313 Form "R"/TRI Reportable Chemical

###### Silver

SARA Title III - Section 313 Form "R"/TRI Reportable Chemical

##### Canadian Regulatory Information

All components of these products are listed in either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): D2B

Components on Ingredients Disclosure List:

1. Copper, elemental (CASRN 7440-50-8)
2. Silver, elemental (CASRN 7440-22-4)

#### 16. Other Information

##### HMIS Ratings

Health - 1\*    Flammability - 1    Physical Hazard - 1    PPE - see Note

Note: Lucas-Milhaupt, Inc. and Handy & Harman of Canada, Ltd. recommend use of safety glasses and protective gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

##### NFPA Ratings

Health - 1    Flammability - 1    Reactivity 0 1

Revision Information

This MSDS supersedes a previous MSDS dated 11/18/2008.

Disclaimer

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Lucas Milhaupt, Inc. Handy & Harman of Canada, Ltd.